

## Safety Guide during Loading Process

1. The container LEFT hand door should be kept CLOSE, LOCKED and SEALED during loading and loaded conditions, until the flexitank is completely discharged.
2. The operation/loading area for parking of the container must be LEVEL.
3. If the flexitank arrives for loading on a short chassis, a ladder must be used for loading workers to reach to the container and flexitank and observe the loading.
4. If the container with fitted flexitank arrives on a long chassis, a ladder must be used for loading workers to reach to the container and flexitank. Plywood should be placed on the long chassis as a platform for the workers to stand on safely. Caution the workers on fall danger.
5. Before loading commences, the load/discharge valve must be opened after the loading hose is properly attached.
6. Workers who are required to enter the container should ensure that :-
  - a) their shoes are clean and free from nails or any sharp objects.
  - b) no sharp objects should be brought inside the container with them – empty pockets
  - c) no loose objects falling out from their pockets and left inside the container – empty pockets
7. During loading, no workers should remain inside the container.
8. LLDPE liner can take up to a maximum temperature of 82°C. However, for safety consideration, MYF recommended Safety Loading Temperature of 60°C and below. Should the product loading temperature falls between 60°C and 70°C, the laden flexitank must remain static for at least 8 hours after loading is completed.
9. Maximum weight of your laden product is not to exceed 24.5ton in 20' container. MYF is not responsible for container bulging.
10. MYF allows a maximum of +/-500 liters overloading/underloading of your products within the flexitank capacity.
11. The loading must be supervised to prevent over-loading.
12. The load/discharge valve must be closed before loading hose is disconnected.
13. Final Checklist After Loading
  - a) Check and ensure that you have replaced the valve cap properly and lock the cams and secured it with plastic strap.
  - b) Check and ensure that the vent cap is replaced properly and tightly.
  - c) Check and ensure that the container right door is locked and sealed.
  - d) Check and ensure that the left hand door warning label is fitted.